# PURE 99.99% COPPER CATHODES GRADE 'A' ETPOXYGEN FREE PHOSPHORISED

# **High Conductivity Copper**The Metal of Civilization



BUS BARS | COMPONENTS | SECTIONS | EARTHING TAPE | EARTH RODS





Citizen Metalloys is a leading manufacturer of world class copper products made of copper and copper alloys. As a company with deep expertise we have always offered ground-breaking technologies, service concepts and solutions tailored to the market and true Indian quality. CML offer Copper Bus Bars, Rods, Components, Sections, Earthing Tape & Pure Copper Earth Rods covering every part for electrical transmission and distribution, power generators and electronics applications. We are able to achieve an Electrical Conductivity of 101% IACS and Oxygen content less than 5PPM.

CITIZEN
METALLOYS LTD.

Citizen Metalloys Ltd. aims to produce the finest quality for electrical transmission and distribution, power generators and electronics applications. To be a major supplier to the international market and to be the market leader in India. Consistently meeting the customer's quality, delivery, support and value expectations.













# **WORK SPACE**



ISO 9001:2008 & ISO 14001:2004 certified

(Environment Management System)

BS OHSAS 18001:2007 (Occupational Health & Safety Management)

GOVT. RECOGNIZED EXPORT HOUSE



### **INFRASTRUCTURE**

Size: **6360 sq. mt.** 

Capacity: 3000 Tonnes per Annum

FULLY EQUIPPED WITH SAFETY EQUIPMENTS









CML is a leading manufacturer of Copper Bus Bars. Our production range encompasses a wide spectrum of sizes. We offer flat bars with sharp & round edges as well as full radius. As an experience and reliable with fully integrated production, CML has long been keeping pace with changes in the market. The latest trends involve additional alloying as well as Oxygen Free Copper - and we're involved in those thing too.

### Use:

- Switchgear construction (low and medium voltage)
- Power distribution systems (busbars)
- Transformers/Electrical components
- Electrical Machine Construction
- Wind Power
- Automotives

### Width: 10mm to 250mm | Thickness: 2.5mm and above

### Features of CML product:

- Higher Conductivity for better current carrying capacity
- Excellent dimensional control for superior contacts
- Engineered for longer life
- Customer Specification Solution
- Crack Free Bends





Besides our wide range of products and years of experience gained in tooling & product development, we also develop various type of profiles or sections as per our customer requirements.

As exact sample or a perfect / detailed drawing gives our engineer and development department proper idea to develop the required profile or sections.

### Applications (Industry Use):

- Automobiles and Railways
- Wide range of uses in Electrical Industry like Switchgears, Panels etc.
- Electrical Holders & Clamps
- Defense Industry
- Power Industriese.g. Wind Mill Power, Thermal Power, Hydro Power







We are one of the leading copper components manufacturers in India. Our Copper Components provides a speedy, convenient and economical solution for Electrical Panel Board Industry, Switchgear Industry, Transformer Manufacturing, Bushing Manufacturing, Thermal Power, Wind Power Industry, etc. We offer customized copper components by means of the required drawings or as per forging, forming samples.

- Punching = Cutting = Plating = Bending = Sleeving = Turning
- Tapping Twisting Coating Milling Drilling Stud Fixing

### **Customer Benefits:**

- Ready to Use
- Reduce Inventory Cost
- Saving of Material
- Reduction in Process Time















We have specialized production process and expertise in the field enable us to manufacturing highly copper laminated flexible and copper braided flexible connectors.

### **Braided Flexible Connectors**

Our braided flexible connectors are extremely flexible and individually designed and made as per customer's requirement by our specialized compression technology



which guarantees extreme compressing and minimal contact resistance. The contact is made with seamless solder less pressed high conductivity electrolytic grade copper.

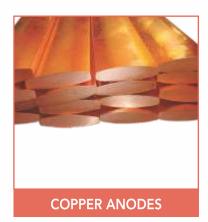
### Flexible Insulated Busbars

It consists of several layers of uncoated or tinned copper strips and are insulated with flexible high quality PVC Sleeve.



We offer a wide range of rods, which are used for connectors, Electric Motor Components, Electroplating, Switchgear, Ship Building, Power Generating Equipment and Forging.

Sizes: Diameter 5mm to 115mm available



Copper Anodes include Oxygen-Free & Phosphorous copper anodes. They are made from electrolytically-refined copper cathodes and are used to ensure low sludge development, stable copper content in plating & rapid build-up of adherent film to allow problem free startup of new bath & low build-up of impurities in bath.

Size: As per Customer Requirements



High conductivity electrolytic bare copper tape are widely applicable for Earthing Switch, Terminals, Electrical Conductors etc.

Size: Width 10mm to 50mm | Thickness 2.5mm & above



CML Solid Copper Earth Rods are made in three types; Internal Threaded, External Threaded & Taper Point. Solid Copper Earth Rods are used where the factor of corrosion is very high and exceptionally long life is required. Hence these rods are manufactured from pure and high conductivity hard drawn copper as per BS 2841 C - 101.



Pure copper plates provides a long lasting earthing solution in places where driving earth rods might be impractical. They are often installed in conjunction with low resistance earthing compound.

Size: As per Customer Requirements



Solid Copper Earth Lattice mats with copper rivet offer a more economical cost option to installing solid copper plates. They are a preferred option on installations such as Telecommunication towers, where touch and step potential could cause problems.

Size: As per Customer Requirements









# Quality Assurance

- RAW MATERIAL: Pure copper cathodes grade 'A' London Metal Exchange Registered Brand with copper purity of 99.99%.
- **STANDARDS**: IS, BS, ASTM, EN, JIS, AS/NZS and DIN as required by customer specifications.
- GRADES: Oxygen Free / ETP / Phosphorised

### **TEST FACILITIES**

- 1) Oxygen Analyzer (LECO, USA)
- 2) Spectrometer for testing of Chemical Properties (GNR, ITALY)
- 3) Tensile Testing Machine
- 4) Hardness Tester
- 5) Conductivity Meter
- 6) Resistivity Meter
- 7) Tin Coating Thickness Meter







# Product Applications





















# **AWARDS & CERTIFICATIONS**



STAR PERFORMER
FOR HIGHEST EXPORT
2011-2012 EEPC INDIA



STAR PERFORMER
FOR HIGHEST EXPORT
2012-2013 EEPC INDIA



STAR PERFORMER
FOR HIGHEST EXPORT
2013-2014 EEPC INDIA







# **GLOBAL PRESENCE**



# **OUR VALUED CUSTOMER**























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